

## 6400 Series

FOR FOLDING & INSERTING

### Standard Features

- Two, four or six fully-automatic stations
- AutoSet: One-touch setup
- Diverter: Sensors redirect double documents and incomplete sets without interruption
- Fully automatic adjustments
- Nine pre-set fold applications
- Seal and non-seal capabilities
- Two counters: One resettable for addition and batch counting and one non-resettable
- Five adjustable insert fingers
- Two double document detectors
- Folds up to eight sheets of paper
- Fold types: C, V, Z and Double Parallel

### Abilities:

- Folds and/or inserts sheets, business reply envelopes and cards automatically in almost any combination
- Multifeeding: Allows for a set number of pieces to be pulled from one feeder, then collated and inserted automatically
- Folding only without inserting
- Daily post mode for inserting stapled sets
- Inserting bottom address documents into top flap envelopes ("B" Models only)

### Options:

- Production Feeder
- OMR - Optical Mark Recognition
- Conveyor
- Side exit tray
- One standard and one special feeder
- Two standard feeders
- Short feed trays
- 400 Series Jogger

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### LOCAL DEALER:



FD 6400-Special 6  
w/optional Conveyor & Cabinet

### Fully Automatic 2, 4 or 6 Station Inserter

Available in five configurations, the 6400 Series can be adapted for almost any folding and inserting application. Two, four and six station models are available to meet your particular needs. Each configuration is also available as a "B" model\* for inserting bottom address documents into top flap envelopes. The FD 6400-Standard 2 has two standard feeders with all the advanced features offered by the 6400 Series.

Two four-station models are available for increased productivity and flexibility. The FD 6400-Standard 4 offers four standard feeders and the FD 6400-Special 4 comes with three standard feeders and one special feeder for processing glossy and heavier paper stock. Both four-station models are modular and can be converted into future six-station units.

The FD 6400-Standard 6 further increases productivity with six standard feeders. The ultimate in flexibility is available with the FD 6400-Special 6 boasting five standard feeders and one special feeder to process even the most demanding jobs quickly and efficiently.

The 6400 Series Inserters deliver unmatched flexibility and power needed for high-end productivity in a sleek compact design that is ideal for the office environment.

\* Standard models cannot be upgraded to "B" models.

## Flexible

The 6400 Series is available with two, four or six feeders to meet your growing needs. A variety of documents up to 14" in length, including checks, invoices, newsletters and reply envelopes can be inserted in almost any combination. The 6400 Series has an optional special feeder that allows for the insertion of glossy documents as well. An optional production feeder, conveyor or side exit tray can be added to maximize your operator productivity. The production feeder can hold up to 325 BREs or up to 1,200 sheets of 20# paper stock. The "B" models offer increased flexibility by inserting bottom address documents into top flap envelopes.

## Powerful

The 6400 Series processes at a rate of up to 3,500 pieces per hour, and can handle up to 325 sheets in each feeder. Feeders can be refilled on-the-fly allowing for continuous operation. The cascade mode maximizes production by connecting multiple feeders filled with the same document. When one feeder empties, the next automatically starts feeding, for a total capacity of up to 1,950 sheets. The enhanced folding system folds up to twice the number of documents compared to the industry standard.

## Secure

Double-document detectors are located at the feeder and the insertion area to ensure that no double documents are fed into the system. If double documents are detected, they can be diverted for inspection without interrupting the flow of operation. The optional Optical Mark Recognition feature allows for the insertion of multiple page documents auto-matically. OMR determines which documents belong together in each envelope, eliminating the tedious task of manually collating and inserting.

## Easy to Operate

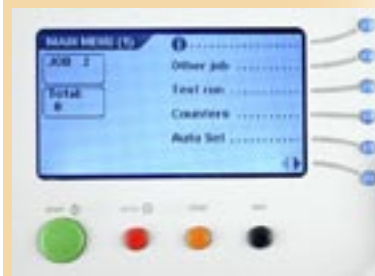
The AutoSet™ feature sets the new standard for ease-of-use. All settings such as fold type, fold length, envelope size, paper length, and double-document detection are set automatically. Simply load the material and go. The 6400 Series also includes nine pre-set folds for recurring or frequently processed applications. The drop-in feed system and easily accessible paper path increase efficiency and maximize output.

## Specifications:

Speed:	Up to 3,500 pieces per hour
Feed Hoppers:	Up to 325 sheets 20# paper
Envelope Hopper:	Up to 250 envelopes
Paper Size:	3 1/2" - 14" L x 5 1/8" - 9" W *
Envelope Size:	3 1/2" - 6 3/8" L x 6 1/4" - 9 3/4" W *
Dimensions:	16 1/2" W x 63" L x 36" H (Six station models)
Weight:	226 lbs.
Duty Cycle:	Up to 60,000 pieces per month
Voltage:	100-120 VAC (50/60 Hz)
Safety Certifications:	UL

\* All paper and envelope specifications may vary. All media must be tested.

User Friendly Control Panel



The control panel makes operation a breeze with pictographs and one-touch selections



Optional Production Feeder



A **400 Series Jogger** is a recommended option that reduces static electricity from forms and aligns them for proper feeding.